

Work Order ID 52431

September 23, 2009 2:28:53 PM



Page 1

Item ID: PB67-43001-179

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Short Sside Plate

Start Date: 09/25/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 09/28/2009 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals: Process Plan: MF

Date: 09-09-23

Tooling: Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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B67-43001	Rev B1
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100	FLOW WATER JET	0.00
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Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg B67-43001 ☐ Dwg Rev: B1 ☐ Prog

Rev: B1 ☐ 2-Deburr if necessary

6061.125

B 9-9-24



110	QC2- Inspect parts off machine FAI/FAIB	0.00
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QC

Memo

0.00

Quality Control

B 9-9-24

120	QC8- Inspect parts - second check	0.00
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QC

Memo

0.00

Quality Control

27 502/12/25



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location:

447

0.00



Packaging

Memo

0.00

Packaging

09/28/09

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/28/09

W09-0928

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 52431



Parent Item: PB67-43001-179RevB1



Parent Item Name: Short Sside Plate

Start Date: 09/25/2009

Required Date: 09/28/2009

Comments:

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased	No			100	sf	117.4420	3.5453	4.4316		
6061-T6 .125 Sheet												189924

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

117.442

110062

1.85

111642

19.592

112476

32

112567

64

117567

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

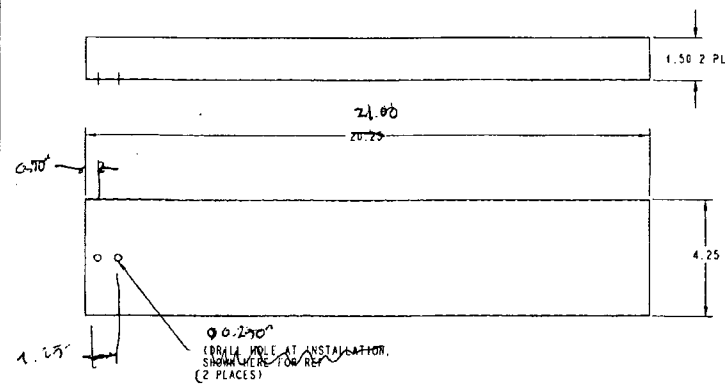
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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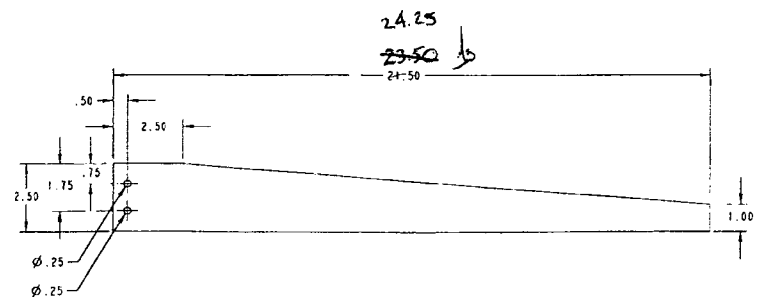
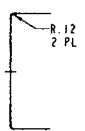
NOTE: Date & initial all entries

5243)

RELEASED
06-11-20



② -181 COVER PLATE
MATERIAL: .032 THK, 2024-T3, 00-A-250/4
SCALE 0.500



④ -179 SHORT SIDE PLATE
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE 0.500

PREMIER AVIATION, INC.
3800 Aviation Parkway, Grand Prairie, Texas 75050
D10SUV8 B67-43001 B1
SCALE: 1/4" = 1" SHEET 28 OF 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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